



m/s Artistic Carpet Manufacturers P.O.Box 768 BULIMBA Q/LAND 4171 Attn: Mr Warren Richards

TEST REPORT No. 161616

LABORATORY REF: P161616

CUSTOMER REFERENCE

42 oz WELCOME COLLECTION

Sample description as provided by customer Pile weight mass/unit area 42 oz/yd2 Construction Details Woven Secondary Backing Jute Woven Style Cut Pile

Order No. WR Pile Fibre Content 80% WOOL & 20% SYNTHETIC Colour Charcoal/Grey Pile Height

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10 of the Building Code of Australia.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Sep 2016

Test Date 20 Sep 2016

ASSEMBLY SYSTEM: DOUBLE BOND (DOUBLE STICK) AXILAY.

The underlay used was AXILAY it was adhered to the substrate using ROBERTS 656 adhesive. The floor covering was adhered to the underlay using ROBERTS 95 adhesive.

Substrate: Non-Combustible

Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring. The Holding Torque on Specimen Frame was 2Nm.

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Critical Radiant Flux 8.6 kW/m³ Critical Radiant Flux 8.6 kW/m³ Length Direction

SPECIMEN	Length #1	Length #2	Length #3	Mean
Critical Radiant Flux (kW/m ³)	8.6	8.3	8.5	8.5
Smoke Development Rate	89	54	91	78

The values quoted below are as required by Specification C1.10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flome-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.5 kW/m² MEAN SMOKE DEVELOPMENT RATE 78 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a short distance.



M. B. Webb Technical Manager

DATE: 20 Sep 2016

Performance it Approvals
TECHNICAL Testing No. 15393
competence Accredited for compliance with ISO/IEC 17025.

PAGE 1 of 2

Clause 9 of AS/ISO 9239 Part 1

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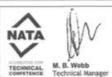
TEST REPORT No. 161616 LABORATORY REF: P161616

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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	129	131	140	151	194	1												
2	140	141	145	157	188	t												
3	131	133	149	183	202													

TESTS	BURNING CHARACT	BURNING CHARACTERISTICS							
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (%.min)					
Initial Test: Width	230	799	28	78					
Specimen Tests: Length									
1	230	832	29	89					
2	240	782	19	54					
3	235	792	31	91					
Mean	235	802	26	78					



Performance and Approvals Testing No. 15393 Accredited for compliance with ISO/IEC 17025.

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m/s Artistic Carpet Manufactures P.O. BOX 768 BULIMBA Q/LAND 4171 Attn: Mr Warwick Richards

TEST REPORT No. 159373

LABORATORY REF: P159373

CUSTOMER REFERENCE

WELCOME COLLECTION

Sample description as provided by customer Mass/unit area 42 oz/yd1

Pile Fibre Content 80% WOOL & 20% SOLUTION DYED NYLON

Construction Details Woven Secondary Backing Woven

Colour Various

Style Patterned Cut Pile

Pile Height / mm

TEST METHOD AS/ISO 9239,1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10 of the Building Code of Australia.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fine hazard of the product. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Dec 2015

Test Date 19 Dec 2015

ASSEMBLY SYSTEM: DOUBLE BOND (DOUBLE STICK) MJS 7 mm.

The underlay used was MJS 7 mm it was adhered to the substrate using MJS Maxbond 2009 adhesive. The floor covering was adhered to the underlay using Maxbond 2010 adhesive.

Substrate: Non-Combustible
Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring.
The Holding Torque on Specimen Frame was 2Nm.

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Critical Radiant Flux 9.0 kW/m³ Critical Radiant Flux 8.6 kW/m³ Width Direction

SPECIMEN	Width #1	Width #2	Width #3	Mean
Critical Radiant Flux (kW/m²)	8.6	9.0	8.3	8.6
Smoke Development Rate (%.min)	45	40	50	45

The values quoted below are as required by Specification C.1. 10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiust Flux quoted is the value at Flame-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.6 kW/m² MEAN SMOKE DEVELOPMENT RATE 45 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a very short distance.



M. B. Webb Technical Manager

DATE: 19 Dec 2015

**COMMITTEE FOR Performance is Approvals

TECHNICAL Testing No. 15393

GOMPETENGS Accredited for compiliance with ISO/IEC 17025.

Clause 9 of AS/ISO 9239 Part 1

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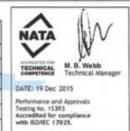
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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	130	131	145	152	158	1												
2	142	143	152	178	215	1	- 3			1		1.4					-	
3	141	142	154	164	176	1				-		-						

TESTS	BURNING CHARACT	ERISTICS	SMOKE PRODUCTION				
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (% min)			
Initial Test: Length	210	734	18	35			
Specimen Tests: Width	A BORNEY						
1	230	741	18	45			
2	210	734	19	40			
3	240	731	20	50			
Mean	227	735	19	45			



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m/s Artistic Carpet Manufacturers . P.O. BOX 768 BULIMBA Q/LAND 4171 Attn: Mr Warwick Richards

TEST REPORT No. 159371

LABORATORY REF: P159371

CUSTOMER REFERENCE

WELCOME COLLECTION

Sample description as provided by customer

Order No. WR

Mass/unit area 42 oz/yd^z Construction Details Woven Secondary Backing WOVEN

Pile Fibre Content 80% WOOL & 20% SOLUTION DYED NYLON Colour Various

Style Patterned Cut Pile

Pile Height / mm

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10 of the Building Code of Australia.

he test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they stended to be the sole criterion for assessing the potential fire hazard of the product. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Dec 2015

Test Date 24 Dec 2015

ASSEMBLY SYSTEM: DOUBLE BOND (DOUBLE STICK) DUNLOP DB7

The underlay used was DUNLOP DB7 it was adhered to the substrate using DUNLOP PRIME & PEEL adhesive. The floor covering was adhered to the underlay using DUNLOP ULTRA BOND adhesive.

Substrate: Non-Combustible
Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring. The Holding Torque on Specimen Frame was 2Nm.

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Critical Radiant Flux 9.4 kW/m³ Critical Radiant Flux 8.6 kW/m³ Width Direction

SPECIMEN	Width #1	Width #2	Width #3	Mean
Critical Radiant Flux (kW/m²)	8.6	8.6	9.0	8.7
Smoke Development Rate (%.min)	63	42	48	51

The values quoted below are as required by Specification C1. 10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flame-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.7 kW/m² MEAN SMOKE DEVELOPMENT RATE 51 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a short distance.



Technical Manager

DATE: 24 Dec 2015

TECHNICAL Testing No. 15393
COMPETENCE Accredited for compliance with ISO/IEC 17025.

Clause 9 of AS/ISO 9239 Part 1

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TEST REPORT No. 159371 LABORATORY REF: P159371 THE INFORMATION PROVIDED ON THIS PAGE OF THE TEST REPORT IS FOR THE SPONSORS USE ONLY AND WILL MEET THE REQUIREMENTS OF THE STANDARD. IT IS NOT REQUIRED UNDER Clause 9 of ASISO 9239 Part 1

TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1:	135	136	150	168	203	1												
2	140	141	151	154	175	1							-					
3	129	130	137	175	185	1					1							10

TESTS	BURNING CHARACT	ERISTICS	SMOKE PRODUCTION				
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (%-min)			
Initial Test: Longth	190	743	16	43			
Specimen Tests: Width							
1	230	744	19	63			
2	230	746	16	42			
3	210	724	19	48			
Mean	223	738	18	51			

TECHNICAL M. B. Webb Technical Manager DATE: 24 Dec 2015
Performance and Approvals Testing No. 15393
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P.O. BOX 768 BULIMBA Q/LAND 4171 Attn: Mr Warwick Richards

TEST REPORT No. 159370

LABORATORY REF: P159370

CUSTOMER REFERENCE

WELCOME COLLECTION

Sample description as provided by customer Pile Fibre Content 80% WOOL & 20% SOLUTION DYED NYLON Mass/unit area 42 oz/yd² Construction Details Woven Secondary Backing Woven Colour Various Style Patterned Cut Pile Pile Height / mm

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source, As required by specification C1.10 of the Building Code of Australia.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Dec 2015

Test Date 30/12/2015

ASSEMBLY SYSTEM: OVER UNDERLAY DUNLOP EXCELLAY.

The UNDERLAY used was DUNLOP EXCELLAY.

Substrate: Non-Combustible Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring. The Holding Torque on Specimen Frame was 2Nn

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Critical Radiant Flux 8.6 kW/m³ Critical Radiant Flux 8.7 kW/m³ Length Direction

SPECIMEN	Length #1	Length #2	Length #3	Mean
Critical Radiant Flux (kW/m²)	8.6	8.3	7.8	8.2
Smoke Development Rate (%.min)	70	69	71	70

The values quoted below are as required by Specification C1.10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flame-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.2 kW/m² MEAN SMOKE DEVELOPMENT RATE 70 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a short distance.



M. B. Webb

DATE: 30/12/2015

TECHNICAL Testing No. 15393 competance with ISO/IEC 17025.



PAGE 1 of 2

Clause 9 of AS/ISO 9239 Part 1

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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	126	127	133	189	205													
2	127	128	135	169	210	7							1					1
, 3	130	131	134	171	195	228						-						*

TESTS	BURNING CHARACT	ERISTICS	SMOKE PRODUCTION				
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (%.min)			
Initial Test: Width	225	736	22	71			
Specimen Tests: Length	A Daniel						
1	230	742	26	70			
2	240	763	28	69			
3	265	772	29	71			
Mean	245	759	28	70			

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m/s Artistic Carpet Manufacturers P.O. BOX 768 BULIMBA Q/LAND 4171 Attn: Mr Warwick Richards

TEST REPORT No. 159372

LABORATORY REF: P159372

CUSTOMER REFERENCE

WELCOME COLLECTION

Sample description as provided by customer

Pile Fibre Content 80% WOOL & 20% SOLUTION DYED NYLON

Mass/unit area 42 oz/yd²

Colour Various

Construction Details Woven Secondary Backing Woven Style Patterned Cut Pile

Pile Height, / mm

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10 of the Building Code of Australia.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Dec 2015

Test Date 29 Dec 2015

ASSEMBLY SYSTEM: DIRECT STICK (Details Below).

The floor covering was directly stuck to the substrate using ROBERTS 95 adhesive.

Substrate: Non-Combustible
Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring,
The Holding Torque on Specimen Frame was 2Nm.

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Full tests carried out in the

Critical Radiant Flux 8.6 kW/m² Critical Radiant Flux 8.1 kW/m²

Width Direction

SPECIMEN	Width #1	Width #2	Width #3	Mean		
Critical Radiant Flux (kW/m²)	8.1	7.8	8.1	8.0		
Smoke Development Rate (%,min)	14	13	13	13		

The values quoted below are as required by Specification C1.10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flome-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.0 kW/m² MEAN SMOKE DEVELOPMENT RATE 13 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a short distance.



M. B. Webb

DATE: 29 Dec 2015

TECHNICAL Testing No. 15393
COMPETENCE Accredited for compliance with ISO/IEC 17025.

PAGE 1 of 2

Clause 9 of AS/ISO 9239 Part 1

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TEST REPORT No. 159372 LABORATORY REF: P159372

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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	198	200	205	210	214	- 1												
2	134	135	139	148	190	720	T.					7						
3	128	129	153	212	302	1_	1.5					1.						

TESTS	BURNING CHARACT	ERISTICS	SMOKE PRODUCTION				
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (%-min)			
Initial Test: Longth	230	742	15	7			
Specimen Tests: Width	A TOTAL OF						
1	250	745	22	14			
2	265	730	20	13			
3	250	724	20	13			
Mean	255	733	21	13			



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Carpeta Attn Mr Warren Richards PO BOX 768 ba QLD 4171

TEST REPORT No. 125579

LABORATORY REF: P125579

CUSTOMER REFERENCE

ARTISTIC CARPETS 80/20 34ez AXMINSTER

Sample description as provided by customer Mass/unit area 34 oz/vd2 Construction Details Woven Secondary Backing Axminster Style Cut Pile

Order No. WR Pile Fibre Content 80% WOOL & 20% NYLON Colour Blue/Grey Pile Height / mm

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10a of the Building Code of Australia.

Tested in accordance with the Carpet Institute Code of Practice for AS/ISO 9239 Testing Version 10 / 0805.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential five hazard of the product in use. Clause 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date May 2012

Test Date 18 May 2012

ASSEMBLY SYSTEM: OVER UNDERLAY Cextreme

The UNDERLAY used was Cextreme,

Substrate: Non-Combustible Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring, The Holding Torque on Specimen Frame was 2Nm.

Full tests carried out in the Width Direction

Initial Test Specimen 1 Length Direction Critical Radiant Flux 7.3 kW/m² Specimen 1 Width Direction Critical Radiant Flux 7.1 kW/m²

SPECIMEN	Width #1	Width #2	Width #3	Mean		
Critical Radiant Flux (kW/m ²)	7.1	8,1	7.9	7.7		
Smoke Development Rate (%.min)	64	55	63	61		

The values quoted below are as required by Specification C1. No Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flome-Out/Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 7.7 kW/m² **MEAN SMOKE DEVELOPMENT RATE** 61 percent-minutes

OBSERVATIONS: The samples shrunk away from the heat source, ignited and burnt a short distance.



M. B. Webb Technical Manager

DATE: 18 May 2012

Measurement Science & Technology No. 15393.
Accredited for compliance with ISO/IEC 17025.

This Page (1) has been designed to show the values required under Specification C1.10a Fire Hazard Properties (Floors) of the Building Code of Australia.

The values on Page 2 have no relevance to the Code.

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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	123	125	132	139	148	161	-1											
2	126	127	130	143	169	1.												
3	123	124	130	140	156	176	- 1						-					

TESTS	SMOKE PRODUCTION	ON	BURNING CHARACTERISTICS				
Specimen	Maximum Light Attenuation (%)	Smoke Development Rate (%-min)	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)			
Initial Test: Length	24	58	290	724			
Specimen Tests: Width	ATTOMATO			10 100			
1	25	64	300	751			
2	22	55	250	720			
3	20	63	260	726			
Mean	22	61	270	732			





m/s Artistic Carpet Manufacturers P.O. BOX 768 BULIMBA Q/LAND 4171 Attn: Mr Warwick Richards

TEST REPORT No. 169772

LABORATORY REF: P169772

CUSTOMER REFERENCE

32oz WELCOME COLLECTION

Sample description as provided by customer

Pile Fibre Content 80% WOOL & 20% SYNTHETIC

Mass/unit area 32 oz/yd3

Construction Details Woven Secondary Backing Jute Woven

Colour Charcoal/Grey Pile Height

Style Cut Pile

TEST METHOD AS/ISO 9239.1 2003 Reaction To Fire Tests For Floorings Part 1 Determination of the Burning Behaviour Using a Radiant Heat Source. As required by specification C1.10 of the Building Code of Australia.

The test values relate to the behaviour of the test specimens of a product under the particular conditions of the test, they intended to be the sole criterion for assessing the potential fire hazard of the product. Clausie 9 of AS/ISO 9239 Part 1.

Conditioning as specified in BS EN 13238.2001

Sample submitted Date Apr 2016

Test Date 23 Apr 2016

ASSEMBLY SYSTEM: DOUBLE BOND (DOUBLE STICK) AXILAY.

The underlay used was AXILAY it was adhered to the substrate using Roberts 95 adhesive. The floor covering was adhered to the underlay using ROBERTS 95 adhesive.

Substrate: Non-Combustible Substrate - 6mm Fibre Reinforced Cement Board to simulate a Non-Combustible Flooring. The Holding Torque on Specimen Frame was 2Nm.

Initial Test Specimen 1 Length Direction Specimen 1 Width Direction Full tests carried out in the Length Direction Critical Radiant Flux 9.2 kW/m³ Length Direction

SPECIMEN	Length #1	Length #2	Length #3	Mean
Critical Radiant Flux (kW/m³)	9.0	8.8	8.6	8.8
Smoke Development Rate (%.min)	49	45	43	46

The values quoted below are as required by Specification C1.10 Fire Hazard Properties (Floors) of the Building Code of Australia. The Critical Radiant Flux quoted is the value at Flame-Out (Extinguishment (BCA General Provisions A1.1).

MEAN CRITICAL RADIANT FLUX 8.8 kW/m² MEAN SMOKE DEVELOPMENT RATE 46 percent-minutes

OBSERVATIONS: The samples singed, ignited and burnt a short distance.



M. B. Webb ical Manager

DATE: 23 Apr 2016

Performance & Approvals.
TECHNICAL Testing No. 15393
competance Accredited for compilance with ISO/IEC 17025.

PAGE 1 of 2

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TIME FOR EACH SPECIMEN TO REACH EACH MARKER IN SECONDS

Specimen	50	60	110	160	210	260	310	360	410	460	510	560	610	660	710	760	810	860
1	133	134	168	175	182	1												
2	131	132	139	153	171	1												
3	133	134	142	148	163	1												

TESTS	BURNING CHARACT	ERISTICS	SMOKE PRODUCTION				
Specimen	Burn Length (mm) at Flame Out/ Extinguishment	Time To Burn Out (s)	Maximum Light Attenuation (%)	Smoke Development Rate (%.min)			
Initial Test: Width	200	733	21	49			
Specimen Tests: Length	A LESSEE						
1	210	722	17	49			
2	220	725	17	45			
3	230	723	14	43			
Mean	220	723	16	46			

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